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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/981,842	10/19/2001	Kenji Imanishi	011287	7067
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ARMSTRONG, WESTERMAN & HATTORI, LLP			EXAMINER	
1725 K STREE SUITE 1000	,	BAUMEISTER, BRADLEY W		
WASHINGTON, DC 20006			ART UNIT	PAPER NUMBER
			2815	
			DATE MAILED: 03/19/2003	

Please find below and/or attached an Office communication concerning this application or proceeding.

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. Office Action Summary

Application No. 09/981,842 Applicant(s)

Examiner

Art Unit B. William Baumeister

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Imanishi

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	The MAILING DATE of this communication appears	on the cover sheet with the corres	pondence address		
Period for Reply					
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.					
 Extensions 	s of time may be available under the provisions of 37 CFR 1.136 (a). In te of this communication.	no event, however, may a reply be timely filed	after SIX (6) MONTHS from the		
- If the perio	od for reply specified above is less than thirty (30) days, a reply within t	he statutory minimum of thirty (30) days will be	considered timely.		
- Failure to i	od for reply is specified above, the maximum statutory period will apply reply within the set or extended period for reply will, by statute, cause t	he application to become ABANDONED (35 U.S.	C § 133)		
 Any reply 	received by the Office later than three months after the mailing date of ent term adjustment. See 37 CFR 1.704(b).	this communication, even if timely filed, may rec	duce any		
Status	,				
1) 💢 R	esponsive to communication(s) filed on <u>Dec 30, 2</u>	2002	<u> </u>		
2a) 💢 🔠	nis action is FINAL . 2b) This ac	tion is non-final.			
3)□ Si	nce this application is in condition for allowance osed in accordance with the practice under Ex pa	except for formal matters, prosec	cution as to the merits is		
	of Claims	nte Quayle, 1935 C.D. 11; 453 (J.G. 213.		
-		in/oro	ponding in the analysis		
	Of the above, claim(s) 4 and 13-15				
	aim(s)				
	aim(s) <u>1-3, 5-12, and 16-20</u>				
	aim(s)				
	aims	are subject to restrict	tion and/or election requirement.		
Application	·				
	ne specification is objected to by the Examiner.				
10)□ Th	ne drawing(s) filed on is/are	a) ☐ accepted or b) ☐ objected	d to by the Examiner.		
	applicant may not request that any objection to the d				
11) 🗌 Th	ne proposed drawing correction filed on	is: a)□ approved l	o) \square disapproved by the Examiner.		
If	approved, corrected drawings are required in reply	to this Office action.			
12) 🗌 Th	ne oath or declaration is objected to by the Exami	ner.			
	der 35 U.S.C. §§ 119 and 120				
13)□ Ad	cknowledgement is made of a claim for foreign p	riority under 35 U.S.C. § 119(a)-((d) or (f).		
a) 🗀 📝	All b) \square Some* c) \square None of:		•		
1. [\square Certified copies of the priority documents hav	e been received.			
2. 🗆	$\widetilde{\Box}$ Certified copies of the priority documents hav	e been received in Application No	o		
3. 🗆	Copies of the certified copies of the priority do application from the International Burea	ocuments have been received in t	this National Stage		
*See t	the attached detailed Office action for a list of the	e certified copies not received.			
14) 🗌 🛚 Ac	knowledgement is made of a claim for domestic	priority under 35 U.S.C. § 119(e).		
	The translation of the foreign language provisiona				
15)∐ Ac	knowledgement is made of a claim for domestic	priority under 35 U.S.C. §§ 120	and/or 121.		
Attachment(
	of References Cited (PTO-892)	4) Interview Summary (PTO-413) Paper No			
	of Draftsperson's Patent Drawing Review (PTO-948) tion Disclosure Statement(s) (PTO-1449) Paper No(s).	5) Notice of Informal Patent Application (P	TO-152)		
- Innomia	Con Disclosure Statement(s) (FTO-1449) Paper No(s).	6) Other:			

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DETAILED ACTION

Election/Restriction

1. Claims 13-15 are withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to nonelected invention, Species III, there being no allowable generic or linking claim. Election was made without traverse in Paper No. 6.

Claim Objections

2. Claims 19 and 20 are objected to under 37 CFR 1.75 as being a substantial duplicate of claims 16 and 17. When two claims in an application are duplicates or else are so close in content that they both cover the same thing, despite a slight difference in wording, it is proper after allowing one claim to object to the other as being a substantial duplicate of the allowed claim. See MPEP § 706.03(k).

Claim Rejections - 35 USC § 102 and § 103

- 3. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.
- 4. Claim 1 is rejected under 35 U.S.C. 102(b) as being anticipated by Ando et al. '168.

 Ando discloses HEMTs having plural undoped InGaAs channel layers of In an Ga compositions (i.e., different bandgaps). Note, for example, the embodiment of FIGs 7A and 7B wherein a 50

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angstrom "second channel" 63A supports a 25 angstrom "first channel" (channel of lowest bandgap) 63B and doped electron supply layer 43 on a buffered semi-insulating substrate. Other embodiments (such as FIGs 3 and 5 show that the "second channel" may be composed of multiple layers (e.g., 23A&B or 43A-C) that are positioned between the first channel and the substrate: i.e., that the second channel may be step graded.

- a. While the embodiments depicted set forth the HEMT being formed on a GaAs substrate, the invention is not so limited. Rather, Ando expressly states that the respective layers of the 2DEG FETs may be replaced with other compound semiconductors to match various requirements (such as bandgap and lattice-constant requirements that were set forth in the Ando specification); Ando also expressly states that these alternative examples include an InAiAs/InGaAs [sic: InAlAs/InGaAs] compound system on an InP substrate. (Col., 23, lines 57-66).
- 5. Claims 3, 5, 6 and 8 are rejected under 35 U.S.C. 102(b) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over Ando '168. As was stated above, Ando teaches all of the limitations of independent claim 1, including the generic recitation that one material system that may be employed for HEMTs grown on an InP substrate is InAlAs/InGaAs. While one skilled in the art would understand this disclosure to imply that in such a system InAlAs, in particular, would most likely be employed for the electron supply layer (because InAlAs has the largest band-gap of this material system) and relatively lower band-gap InGaAs-

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based compositions are employed for the channel layers, this disclosure does not expressly include the further description of whether the various channel layers of respective bandgap/composition are obtained by altering the In and Ga compositions of tertiary InGaAs (e.g., claim 8), or alternatively, by providing multiple In(AlGa)As channel layers with varying Al compositions (e.g., claim 3).

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a. One skilled in the art understood at the time of the invention understood that these two recited means were the primary--if not only--conventional ways for making a multichannel region of distinct bandgaps out of an InAlAs/InGaAs system. Further, it was understood by the skilled artisans that the growth of tertiary InGaAs layers (Al=0) with differing In/Ga ratios provided the benefit of being easier to grow than quaternary In(GaAl)As, but has the drawback of being limited in the amount the In/Ga ratio (and therefore the bandgap) may be changed due to lattice-constant-mismatch issues. Conversely, the growth of quaternary In(GaAl)As provided the benefit of enabling the achievement of a larger range of compositional ratios (bandgaps) that are lattice-matched to InP, but possessed the drawback that quaternary compounds are more difficult to grow than were tertiary compounds.

The JP '934 reference (of which the present Applicant was one of the named inventors) and the Kohara '542 reference, both previously made of record, support the Examiner's position that it was conventionally known how to grow InAlAs/InGaAs tertiary and quaternary systems on InP that do not employ hybrid III-AsP alloys.

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- b. Thus, if Ando's disclosure--that an InAlAs/InGaAs system may be employed for InP substrate--is interpreted to including the implicit teaching that either conventional method of bandgap engineering may be employed, the claims are anticipated. Alternatively, if Ando is interpreted as only teaching the compositional varying of tertiary compounds (as was employed in the depicted GaAs-substrate based embodiments), then claim 8 (directed towards tertiary layers) would be anticipated and claim 3 (directed additionally towards quaternary layers) would not be anticipated, but would be obvious. As a second alternative, if Ando must be interpreted so narrowly as not suggesting either specific means with sufficient precision so as to anticipate either embodiment, neither claim 3 nor 8 would be anticipated, but both would be obvious in light of the disclosure.
- c. If not anticipated, the claims would have been obvious because, as was stated above, the goal of providing composition-graded multi-layer channel with an InAlAs/InGaAs system was taught by Ando, and the two functionally equivalent, conventional methods of achieving this goal are by the stated methods: strained tertiaries providing the benefit of easier processing and lattice-matched quaternaries providing the benefit of improved lattice-matching.
- d. Regarding claims 5 and 6, Ando expressly states channel thickness dimensions that are on the same order of magnitude as those claimed, but does not expressly state what the dimensions would be if the disclosed InAlAs/InGaAs system were employed. In light of the fact that Ando teaches the general parameters relating to the desirability of increasing the channel thickness and the restraints placed by lattice-mismatch issues, these particular thickness limitations

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may be viewed as being inherently or implicitly disclosed by the more general, express disclosure that an InAlAs/InGaAs system may alternatively be used. This is because one skilled in the art would have understood that the change in the material system would most likely dictate associated small alterations to these design parameters in order to also achieve the ultimate goals that are desired by Ando in an InGaAs system. Alternatively, the claims would at least have been obvious to one skilled in the art at the time of the invention as these limitations constitute the optimization of conventional design details, readily ascertainable by the skilled artisan through routine experimentation for the reasons set forth above.

- 6. Claim 2 is rejected under 35 U.S.C. 102(b) as anticipated by Ando '168 or, in the alternative, under 35 U.S.C. 103(a) as obvious over Ando '168 in view of JP '898 (previously made of record in IDS #4). As was explained above, Ando discloses the use of an InAlAs/InGaAs system for a graded-channel HEMT on InP but does not address the issue of higher energy electrons being spread into the second channel upon the application of higher electric fields or the resultant effect the second channel has on the impact ionization effect. Nonetheless, since the Ando invention sets forth the same multi-channeled structure (i.e., a second channel layer having an intermediate bandgap), the Ando structure must necessarily produce this same effect, and the claim is anticipated under the inherency doctrine.
- a. Alternatively, assuming *arguendo* that the Ando structure would not necessarily produce the effect of the claimed limitation (e.g., if Applicant were able to show that it was

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possible to grow a second, intermediate bandgap channel layer according to Ando for the purposes described therein such that the dimensions of the second channel do not support a second bound electron state), the claims would nonetheless have been obvious over JP '898.

- JP '898 teaches the same quantum physics concept as that of the present invention: to provide a second channel layer that accepts higher order (or hot) electrons under high electric filed conditions for the purpose of suppressing the impact ionization effect. JP '898 does not anticipate the claims because JP '898 teaches that the second channel layer is III-P based whereas the present claims set forth that the second channel does not include P. Applicant acknowledges these teachings of JP '898 in the BACKGROUND section of the specification.
- It would have been obvious to one of ordinary skill in the art at the time of the C. invention to have adjusted the second channel layer thickness of an InAlAs/InGaAs system HEMT made according to the teaching of Ando such that it would accept hot electrons under high electric fields for the purpose of suppressing the impact ionization effect as taught by JP '898.
- d. Alternatively, it would have been obvious to one of ordinary skill in the art at the time of the invention to have formed the JP '898 device with a second channel layer that is composed of an InAlAs/InGaAs system as taught by Ando instead of the JP '898 hybrid III-AsP system alloy for the purposes of simplifying manufacturing and reducing the manufacturing costs by not requiring the use of an additional P source.

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- Claims 3, 5-7, 10-12, 16, 18 and 19 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ando '168 in view of JP '898 as applied to the claims above. As was stated above, Ando and JP '898 teach the general conditions of a multi-layer or graded channel InGaAlAs-based HEMT that supports hot electrons in the second channel. As such, the further dependent claims merely set forth obvious design details that would have been readily ascertainable to one skilled in the art through routine experimentation.
- a. For example, claims 7, 10 and 12 further set forth that the quaternary lattice-matched $In_{1-x}(Al_{1-z}Ga_z)_xAs$ second channel layer (addressed above) more specifically has an Al concentration of $1-z=0.05\sim0.5$, or a total Al concentration of $0.025\sim0.25$.
- b. While Ando does not set forth any specific Al compositional ratios for an InAlAs/InGaAs system, given that it would have been obvious to have employed a quaternary lattice-matched scheme for the reasons set forth above, it would have been further obvious to one skilled in the art at the time of the invention to have set Ando's intermediate-bandgap, second channel layers (or a portion of a layer graded according to Ando--see e.g., col. 23, lines 52-56) to be within this recited range because Ando and JP '898 teach the general required conditions of

¹The Examiner notes for the record that because AlAs and GaAs have approximately the same lattice constant, lattice-matching $In_{1-x}(Al_{1-z}Ga_z)_xAs$ to InP requires that the In concentration, 1-x, be on the order of about 0.52 (see e.g., the present specification at page 16, lines 2-11). This fact--itself well known at the time of the invention--indicates that a z concentration of 0.05 ~ 0.5 yields an ultimate x * (1-z) Al concentration of 0.52*(0.05 ~ 0.5), or roughly 0.025 ~ 0.25.

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lattice-matching and supporting hot electron states, so setting a second channel layer to satisfy this composition/bandgap limitation constitutes a mere optimization of design details since the ability for the second channel to support the hot electron is a function of the width and depth (composition) of the channel layers relative to each other and relative to the bandgap offsets of the surrounding buffer and electron supply layers, according to quantum particle-in-a-box theory. The calculation or determination of the optimal channel thicknesses (e.g., claims 5 and 6) and compositions (e.g., claims 7, 10 and 12) would be readily ascertainable by one skilled in the art of bandgap engineering and would be readily attainable through routine experimentation.

8. Claims 9, 17 and 20 are rejected under 35 U.S.C. 103(a) as being unpatentable over either Ando '168 or alternatively Ando/JP '898 as applied to the claims above, and further in view of Applicant's Prior Art admissions. Regardless of whether either of Ando or JP '898 teaches that the HEMT thereof may be etched to the buffer, Applicant acknowledges that it was known to etch HEMTs to the buffer layer (see e.g., BACKGROUND). It would have been obvious to one of ordinary skill in the art at the time of the invention to have etched an HEMT formed according to either of Ando or alternatively Ando/JP '898 down to the buffer for the purpose of providing carrier isolation between the HEMT and any other devices integrated on the InP substrate.

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Response to Arguments

9. Applicant's arguments with respect to the claims have been considered but are moot in view of the new ground(s) of rejection.

Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL.** See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

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INFORMATION ON HOW TO CONTACT THE USPTO

11. Any inquiry concerning this communication or earlier communications from the examiner

should be directed to the examiner, B. William Baumeister, at (703) 306-9165. The examiner

can normally be reached Monday through Friday, 8:30 a.m. to 5:00 p.m. If the Examiner is not

available, the Examiner's supervisor, Mr. Eddie Lee, can be reached at (703) 308-1690. Any

inquiry of a general nature or relating to the status of this application or proceeding should be

directed to the Group receptionist whose telephone number is (703) 308-0956.

B. William Baumeister

Patent Examiner, Art Unit 2815

March 16, 2003